
SERVICE SPECIFICATIONS

CLUTCH

Specifications

Pedal height (from asphalt sheet)			162.8 – 172.8 mm	6.409 – 6.803 in.
Release point (from pedal stroke end position)	Minimum		25 mm	0.98 in.
Push rod play at pedal top			1.0 – 5.0 mm	0.039 – 0.197 in.
Pedal freeplay			5 – 15 mm	0.20 – 0.59 in.
Disc rivet head depth		Limit	0.3 mm	0.012 in.
Disc runout		Limit	0.8 mm	0.031 in.
Diaphragm spring out of alignment		Limit	0.5 mm	0.020 in.
Diaphragm spring finger wear	Depth	Limit	0.6 mm	0.024 in.
	Width	Limit	5.0 mm	0.197 in.
Flywheel runout		Limit	0.1 mm	0.004 in.
Clutch release point		Limit	25 mm	0.98 in.

Torque Specifications

Part tightened		N·m	kgf-cm	ft- l bf
Clutch cover x Flywheel		19	195	14
Release cylinder x Body		12	120	9
Clutch line union		15	155	11
Bleeder plug		8.3	85	74 in.-lbf
Master cylinder x Body		13	130	9
Release fork support	C52 Transaxle	37	375	27
	S53 Transaxle	39	400	29
	EI 50F Transaxle	47	480	35