

## PRECAUTIONS

When working with FIPG material, you must observe the following.

- Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surface.
- Thoroughly clean all components to remove all the loose material.
- Clean both sealing surfaces with a non-residue solvent.
- Apply the seal packing in approx. 1 mm (0.04 in.) bead along the sealing surface.
- Parts must be assembled within 10 minutes of application. Otherwise, the packing (FIPG) material must be removed and reapplied.

## TROUBLESHOOTING

Problem	Possible cause	Remedy	Page
Noise	Transmission, differential or transfer faulty Wrong oil grade Oil level low	Disassemble and inspect transmission, differential or transfer Replace oil Add oil	<a href="#">MT-135</a>  <a href="#">MT-131</a>
Oil leakage	Oil level too high Oil seal, O-ring or gasket worn or damaged	Drain oil Replace oil seal, O-ring or gasket	<a href="#">MT-135</a>
Hard to shift or will not shift	Control cable faulty Transmission faulty	Replace control cable Disassemble and inspect transmission	
Tight corner braking	Differential, center differential or transfer faulty	Replace differential, center differential or transfer	<a href="#">MT-167</a> <a href="#">MT-183</a>