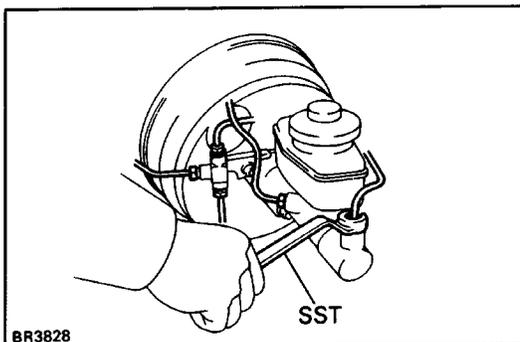
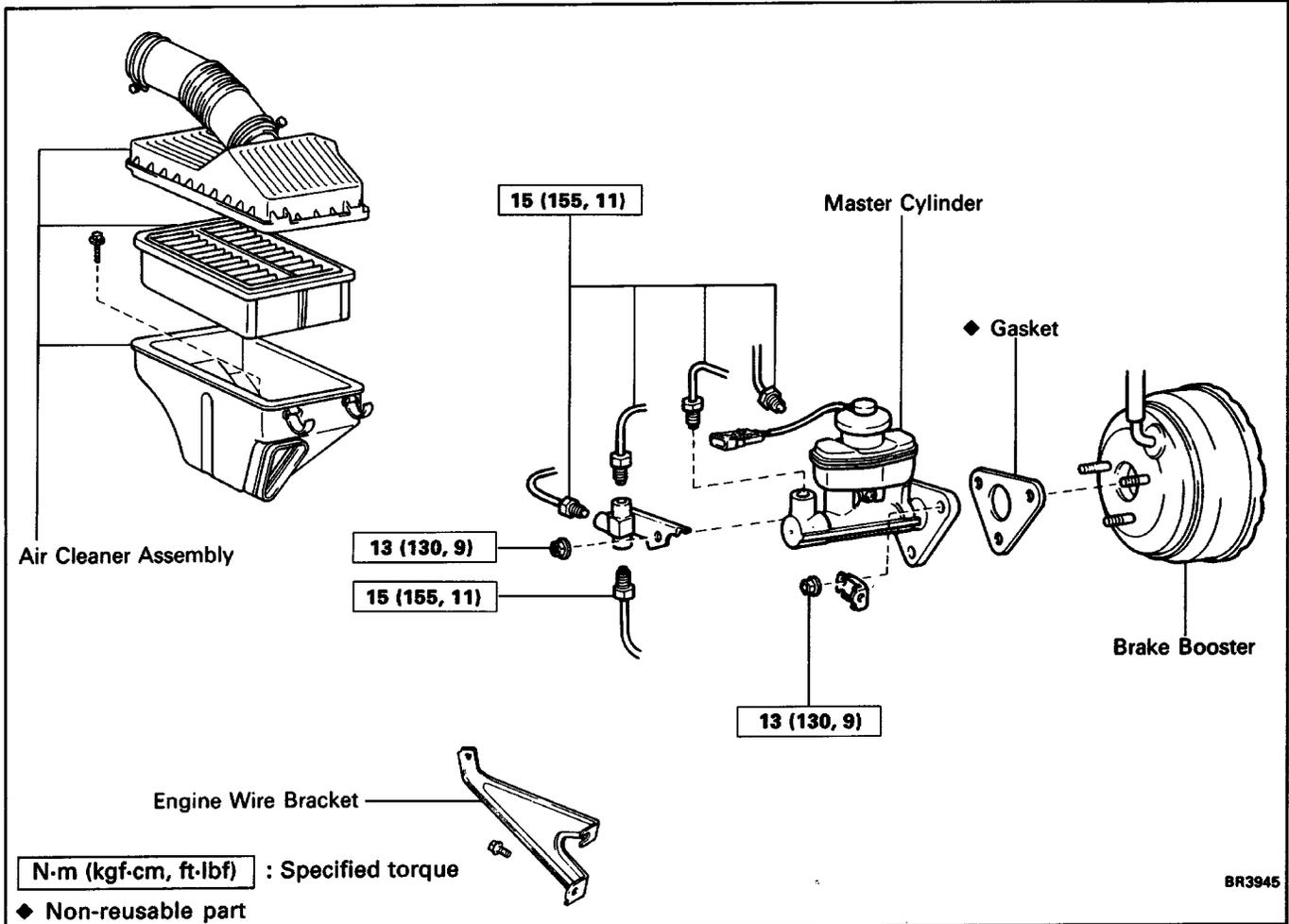


# MASTER CYLINDER

## REMOVAL OF MASTER CYLINDER



1. REMOVE AIR CLEANER ASSEMBLY
2. REMOVE ENGINE WIRE BRACKET
3. DISCONNECT LEVEL WARNING SWITCH CONNECTOR

4. DRAW OUT FLUID WITH SYRINGE

**NOTICE:** Do not let brake fluid remain on a painted surface. Wash it off immediately.

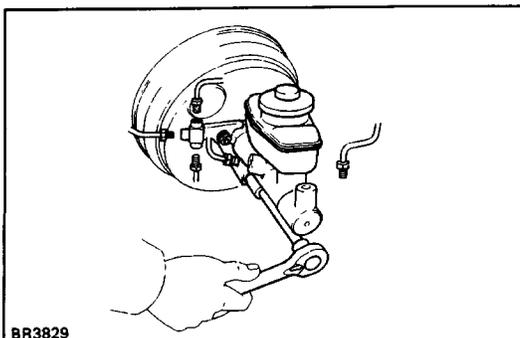
5. DISCONNECT BRAKE TUBES

Using SST, disconnect the brake tubes from the master cylinder.

SST 09751-36011

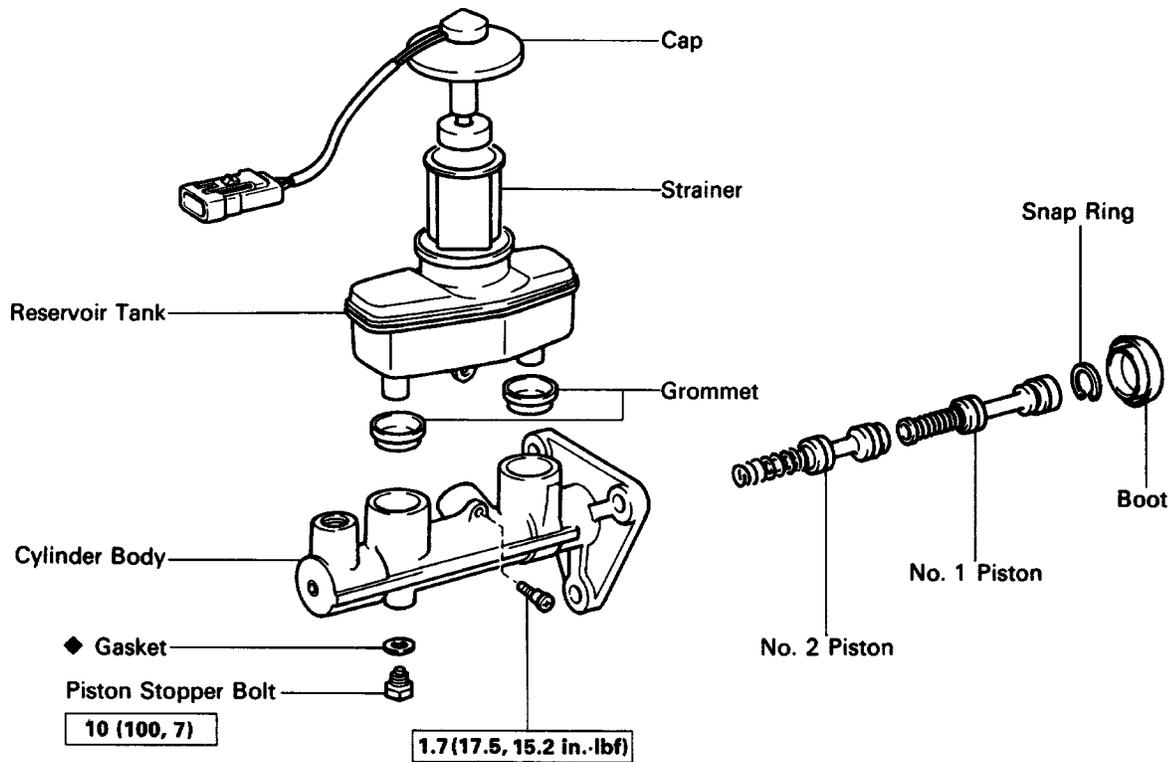
6. REMOVE MASTER CYLINDER

Remove the mounting nuts and pull out the master cylinder and gasket.

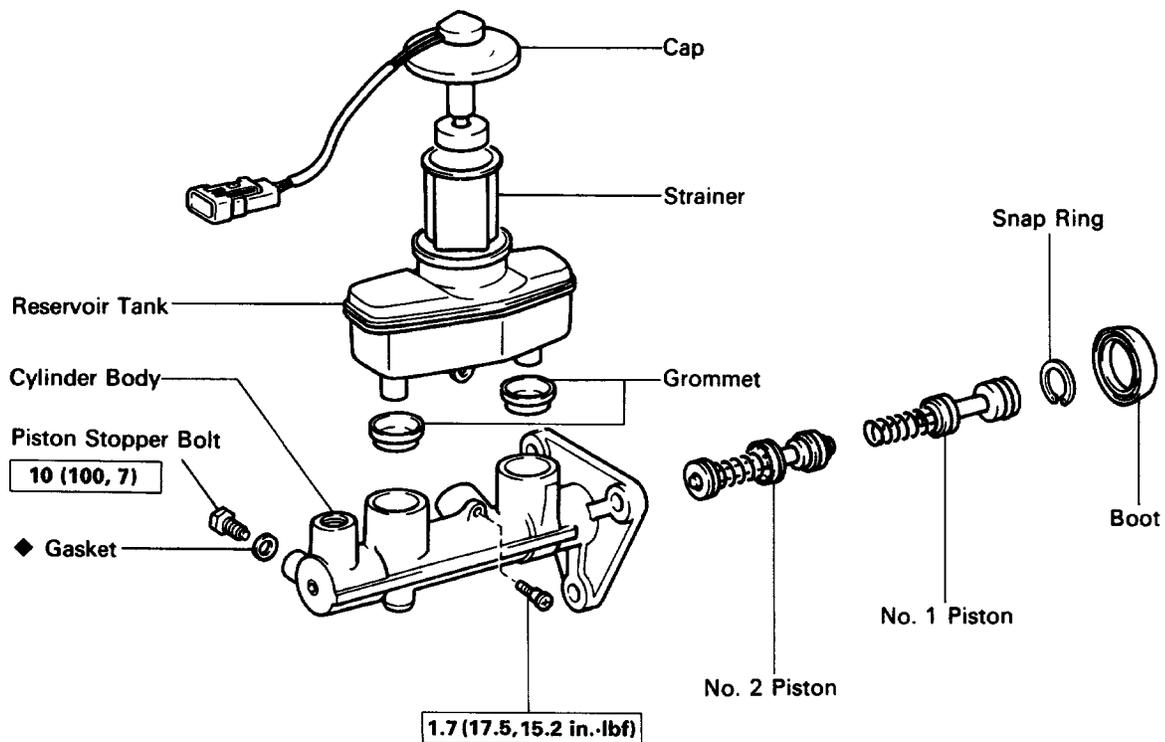


## COMPONENTS

w/o ABS

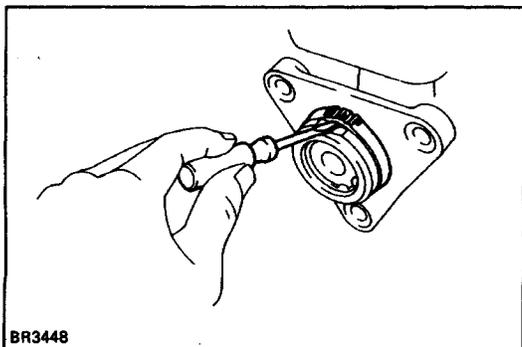


w/ ABS



N·m (kgf·cm, ft·lbf) : Specified torque

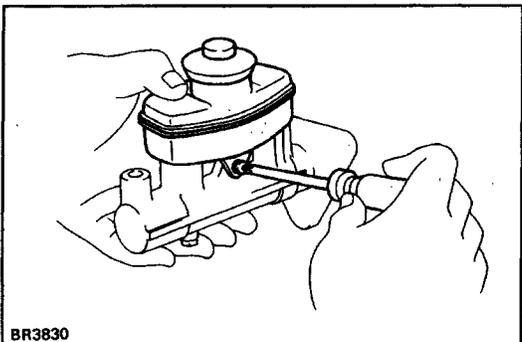
◆ Non-reusable part



## DISASSEMBLY OF MASTER CYLINDER

### 1. REMOVE MASTER CYLINDER BOOT

Using a screwdriver, remove the master cylinder boot.



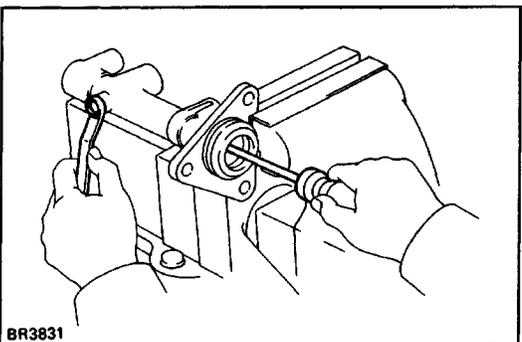
### 2. REMOVE RESERVOIR TANK

(a) Remove the set screw and pull out the reservoir tank.

(b) Remove the cap and strainer from the reservoir tank.

### 3. REMOVE TWO GROMMETS

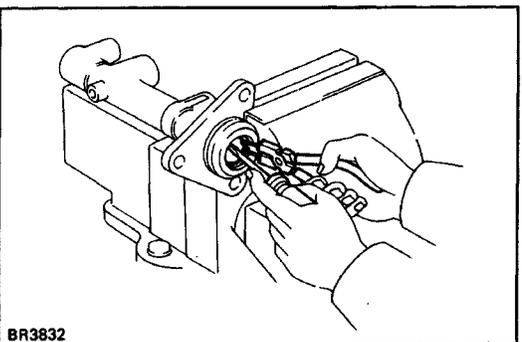
### 4. PLACE CYLINDER IN VISE



### 5. REMOVE PISTON STOPPER BOLT

Using a screwdriver, push the pistons in all the way and remove the piston stopper bolt and gasket.

HINT: Tape the screwdriver tip before use.

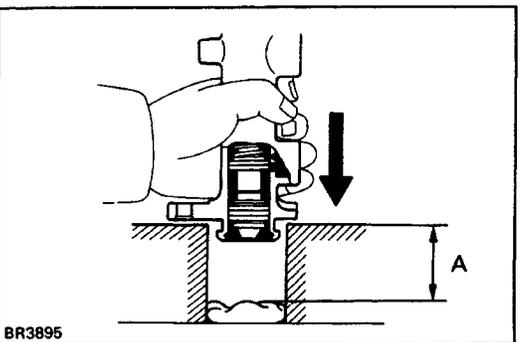


### 6. REMOVE TWO PISTONS

(a) Push in the piston with a screwdriver and remove the snap ring with snap ring pliers.

(b) Remove the No.1 piston and spring by hand, pulling straight out, not at an angle.

**NOTICE:** If pulled out at an angle, there is possibility that the cylinder bore could be damaged.



(c) Place a rag and two wooden blocks on the work table and lightly tap the cylinder flange against the block edges until the piston drops out of the cylinder.

HINT: Make sure the distance (A) from the rag to the top of the blocks is at least 100 mm (3.94 in.).

## INSPECTION OF MASTER CYLINDER COMPONENTS

HINT: Clean the disassembled parts with compressed air.

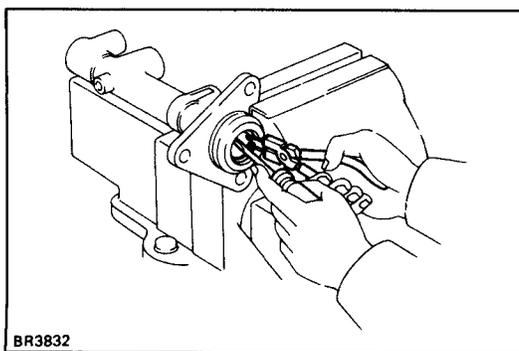
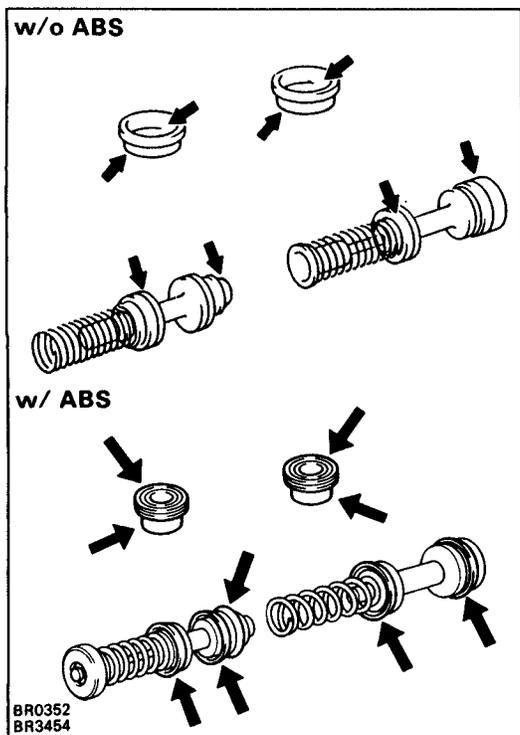
1. INSPECT CYLINDER BORE FOR RUST OR SCORING
2. INSPECT CYLINDER FOR WEAR OR DAMAGE

If necessary, clean or replace the cylinder.

## ASSEMBLY OF MASTER CYLINDER

(See page BR-10)

1. APPLY LITHIUM SOAP BASE GLYCOL GREASE TO RUBBER PARTS INDICATED BY ARROWS



### 2. INSTALL TWO PISTONS

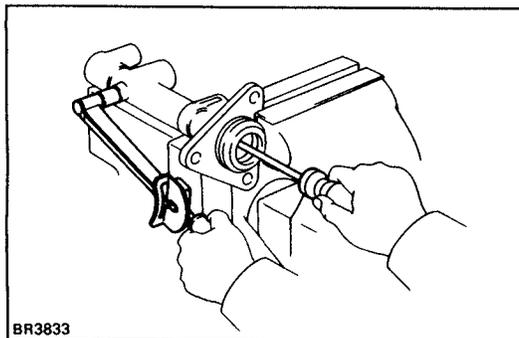
**NOTICE:** Be careful not to damage the rubber lips on the pistons.

(a) Insert the two pistons straight in, not at an angle.

**NOTICE:** If inserted at an angle, there is a possibility that the cylinder bore could be damaged.

(b) Push in the piston with a screwdriver and install the snap ring with snap ring pliers.

HINT: Tape the screwdriver tip before use.

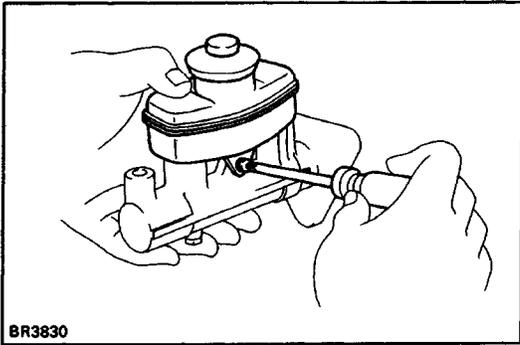


### 3. INSTALL PISTON STOPPER BOLT

Using a screwdriver, push the piston in all the way and install the piston stopper bolt over the gasket. Torque the bolt.

**Torque: 10 N-m (100 kgf-cm, 7 ft-lbf)**

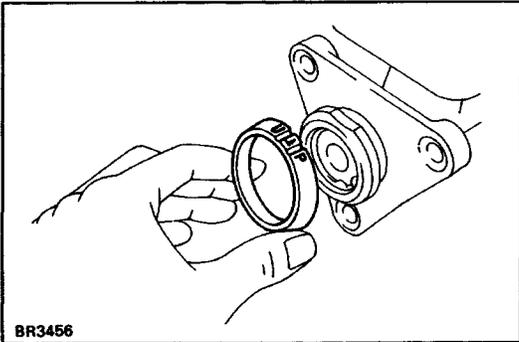
### 4. INSTALL TWO GROMMETS



### 5. INSTALL RESERVOIR TANK

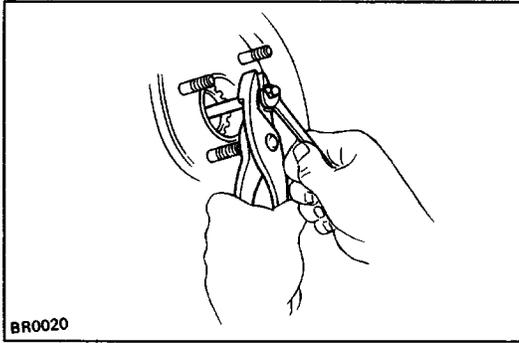
- (a) Install the cap and strainer to the reservoir tank.
- (b) Push the reservoir tank onto the cylinder.
- (c) Install the set screw while pushing on the reservoir tank.

**Torque: 1.7 N-m (17.5 kgf-cm, 15.2 in.-lbf)**



### 6. INSTALL MASTER CYLINDER BOOT

With the U P mark on the master cylinder boot facing upwards, install the cylinder boot on the master cylinder.



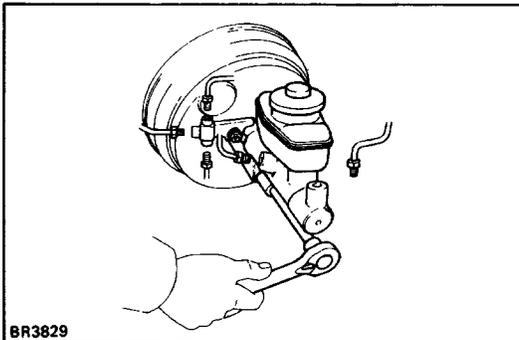
BR0020

## INSTALLATION OF MASTER CYLINDER

(See page [BR-9](#))

### 1. ADJUST LENGTH OF BRAKE BOOSTER PUSH ROD BEFORE INSTALLING MASTER CYLINDER

(See page [BR-17](#))

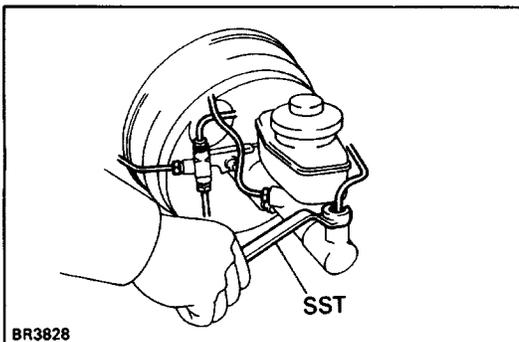


BR3829

### 2. INSTALL MASTER CYLINDER

Install the master cylinder and gasket on the brake booster with three nuts.

**Torque: 13 N-m (130 kgf-cm, 9 ft-lbf)**



BR3828

### 3. CONNECT TWO BRAKE TUBES

Using SST, connect the brake tubes to the master cylinder. Torque the union nuts.

SST 09751-36011

**Torque: 15 N-m (155 kgf-cm, 11 ft-lbf)**

### 4. CONNECT LEVEL WARNING SWITCH CONNECTOR

### 5. INSTALL ENGINE WIRE BRACKET

### 6. INSTALL AIR CLEANER ASSEMBLY

### 7. FILL BRAKE RESERVOIR WITH BRAKE FLUID AND BLEED BRAKE SYSTEM

(See page [BR-7](#))

### 8. CHECK FOR FLUID LEAKAGE

### 9. CHECK AND ADJUST BRAKE PEDAL

(See page [BR-6](#))