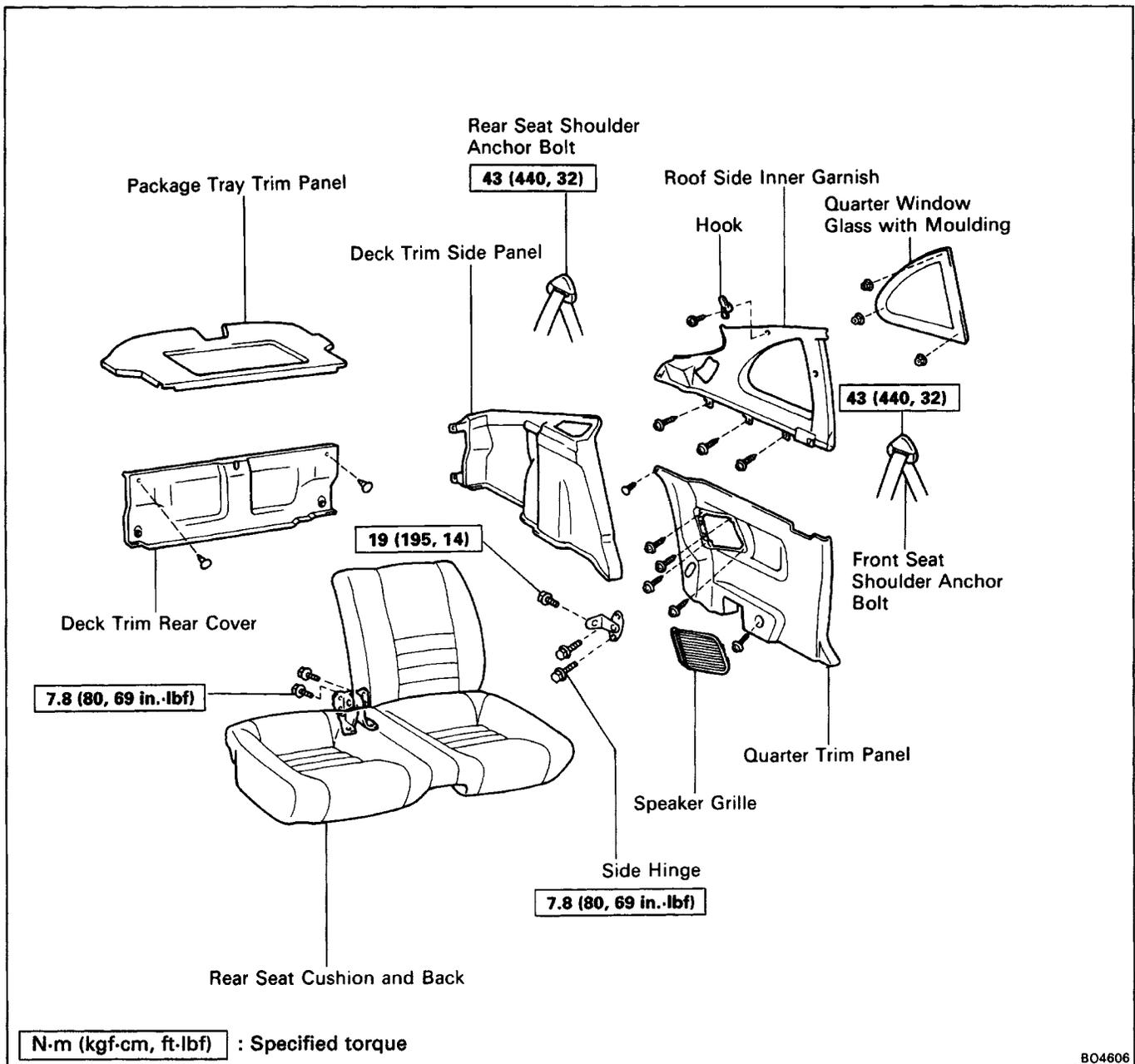
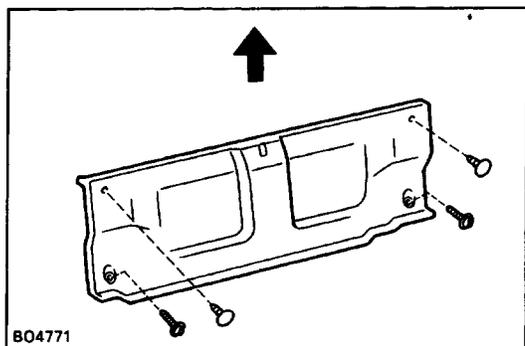


# QUARTER WINDOW GLASS (Liftback) PREPARE ITEMS LISTED

Part Name and No.	Contents of Set
Butyl tape set (08850-00065)	Butyl tape 9 mm dia. x 2,500 mm (0.35 x 98.43 in.) Primer 5 cc (0.17 fl-oz.) Sponge (for applying primer) Piano wire 1 mm dia. x 600 mm (0.04 x 23.62 in.) (for slicing off glass)
Materials required	Cleaner (for cleaning adhering surfaces)

## COMPONENTS





## REMOVAL OF QUARTER WINDOW GLASS

(See page [BO-38](#))

### 1. REMOVE FOLLOWING PARTS:

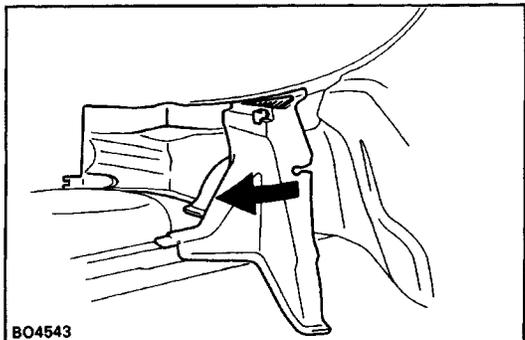
- (a) Package tray trim panel
- (b) Rear side of scuff plate
- (c) Rear seat cushion and back (See page [BO-66](#))

### 2. REMOVE DECK TRIM REAR COVER

- (a) Using a clip remover, remove two clips.
- (b) Pull the cover upwards to remove it.

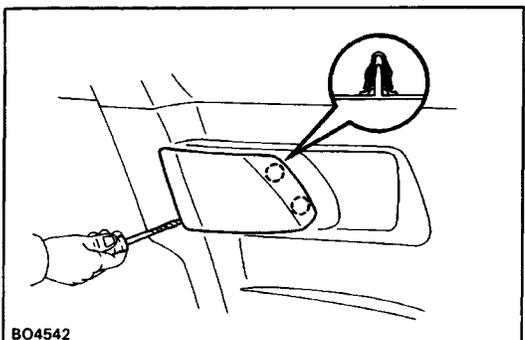
### 3. REMOVE DECK TRIM SIDE PANEL

- (a) Using the screwdriver, pry loose the clips.
- (b) Remove the panel.
- (c) Disconnect the connector.



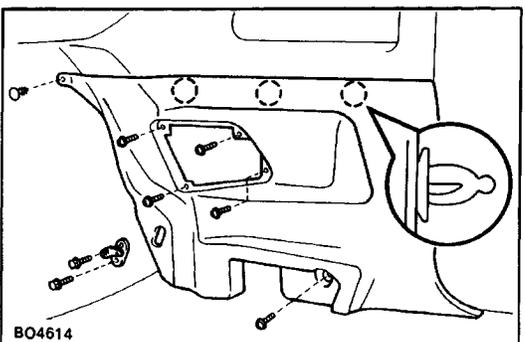
### 4. REMOVE SPEAKER GRILLE

- Using a screwdriver, remove the speaker grille.  
 H I N T: Tape the screwdriver tip before use.

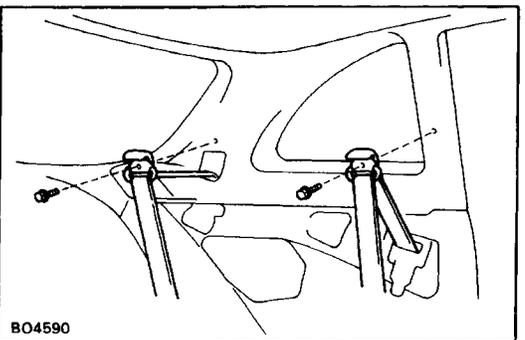


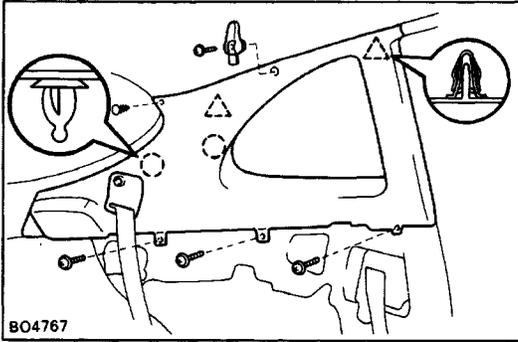
### 5. REMOVE QUARTER TRIM PANEL

- (a) Remove two bolts and the seat back hinge.
- (b) Remove the five screws and pry out the clips to remove the panel.

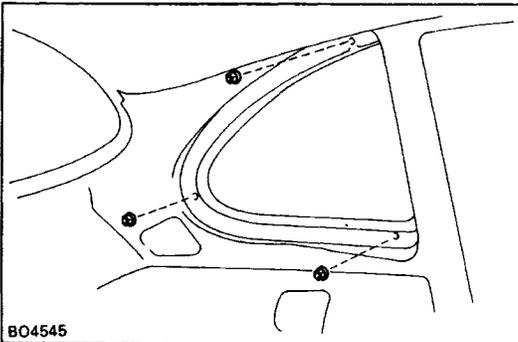


6. REMOVE FRONT SEAT SHOULDER ANCHOR BOLT
7. REMOVE REAR SEAT SHOULDER ANCHOR BOLT





8. **REMOVE ROOF SIDE INNER GARNISH**
  - (a) Remove the screw and hook.
  - (b) Remove the three screws.
  - (c) Using the screwdriver, pry out the clips.
  - (d) Remove the roof side inner garnish.



9. **REMOVE QUARTER WINDOW GLASS WITH MOULDING**
  - (a) Remove the three nuts.
  - (b) Using a knife, cut loose the adhesive.
  - (c) Remove the glass.

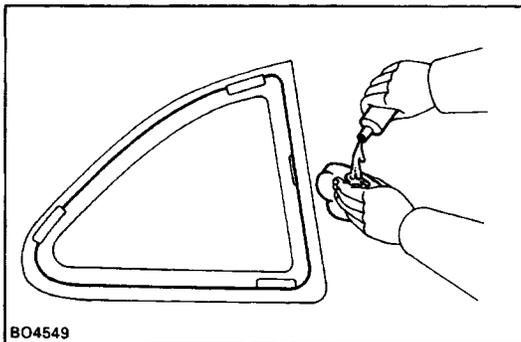
**NOTICE:** Do not damage the body.

## INSTALLATION OF QUARTER WINDOW GLASS

(See page [BO-38](#))

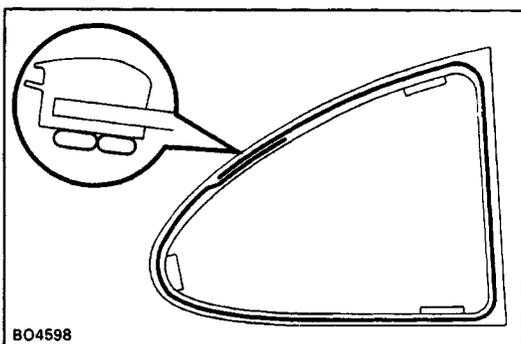
### 1. CLEAN BODY OR GLASS

Wipe off any adhesive left on the body or moulding with cleaner.



### 2. INSTALL QUARTER WINDOW GLASS WITH MOULDING

- (a) Using a sponge, apply the primer on the contact surface of moulding.
- (b) Let the primer coating dry for 10 minutes.



- (c) install the seal to the glass.
- (d) Install the window glass to the body.
- (e) Install three nuts.

**3. INSTALL FOLLOWING PARTS:**

- (a) Roof side inner garnish
- (b) Rear shoulder anchor bolt and guide  
**Torque: 43 N-m (440 kgf-cm, 32 ft-lbf)**
- (c) Quarter trim panel
- (d) Front shoulder anchor bolt and guide  
**Torque: 43 N-m (440 kgf-cm, 32 ft-lbf)**
- (e) Deck trim side panel
- (f) Speaker grille
- (g) Rear seat cushion and back (See page [BO-66](#))
- (h) Scuff plate
- (i) Deck trim rear panel
- (j) Package tray trim cover