

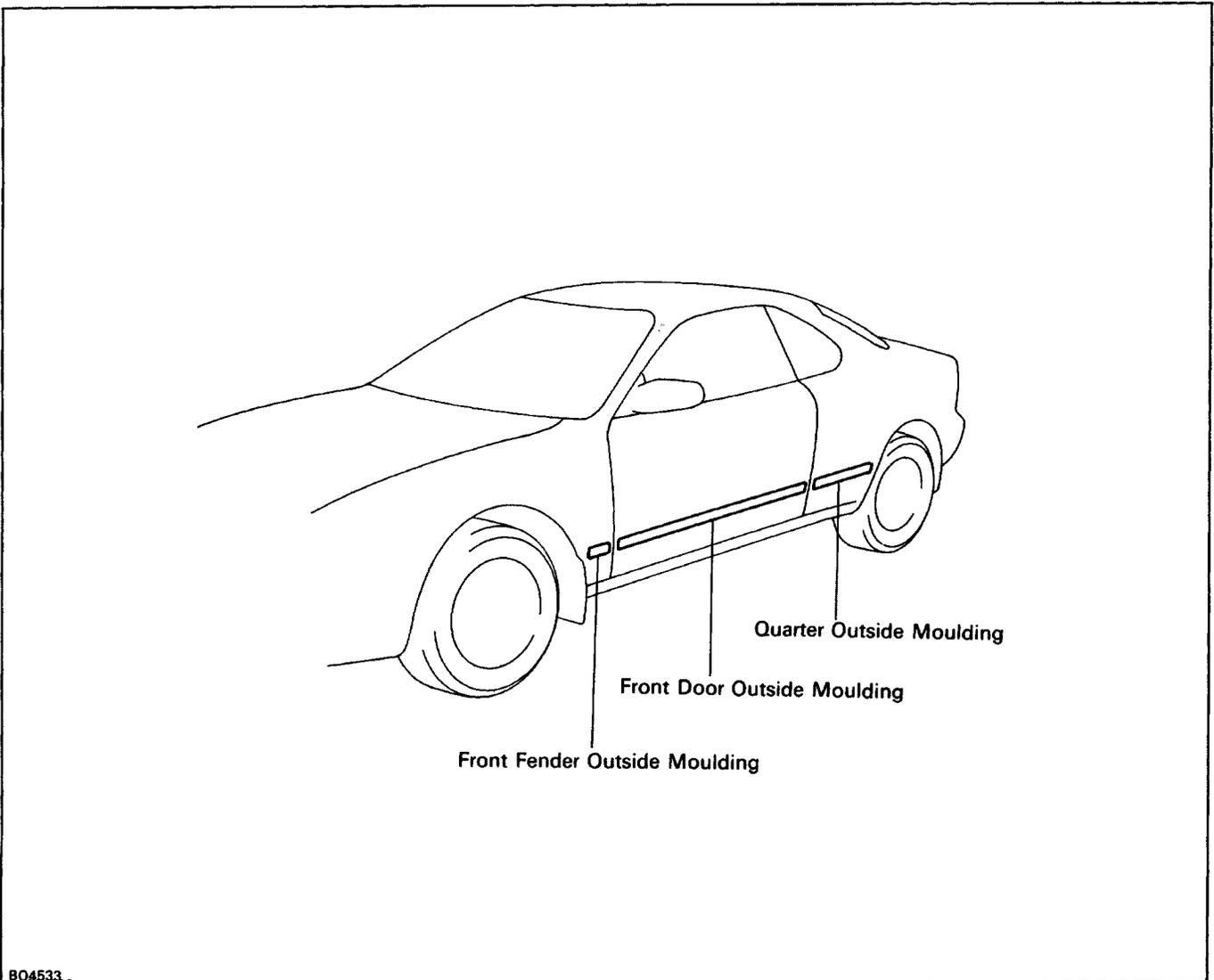
Side Protection Moulding TOOLS AND SUPPLIES

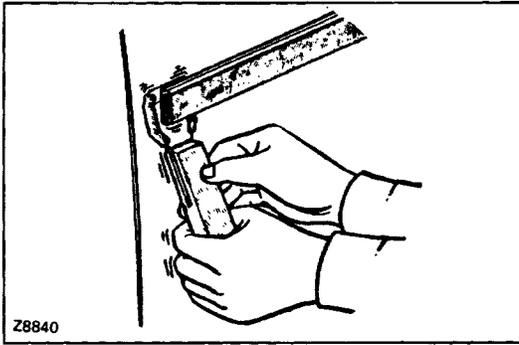
| Part No. | Part name | Quantity |
|-------------|--|----------|
| 08850-00051 | Adhesive (Super special) 20g (0.71 oz.) | 1 |
| | Cleaner (for cleaning body and removing body oil stains) Heat light | |

Precautions for storing moulding material:

- Store in cool place, avoiding direct sunlight, high temperature and dust.
- The moulding is of polyvinyl chloride, so do not allow it to come in contact with thinner or other solvent, open flame, or boiling water.
- The storage time for the moulding, adhesive and Primer T is limited to about 9 months.

COMPONENTS





Z8840

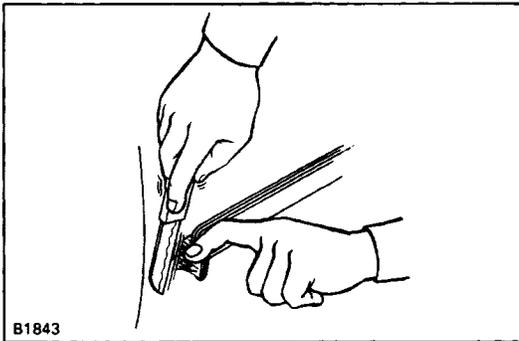
REMOVAL OF OUTSIDE MOULDING

(See page [BO-25](#))

1. REMOVE ENDS OF MOULDING

Using a scraper, pry the moulding loose about 30 mm (1.18 in.) from the ends.

HINT: Tape the scraper tip before use.



B1843

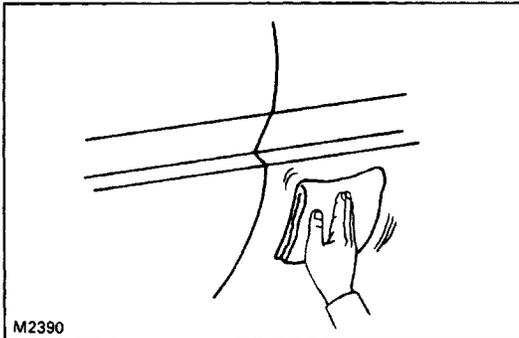
2. REMOVE MOULDING AND ADHESIVE

(a) Pull off the moulding by cutting the adhesive with a knife.

(b) Scrape off adhesive from the body with a cutter of sandpaper.

NOTICE:

- Remember that 30 – 80 mm (1.18 – 3.15 in.) of the ends of the moulding are glued tightly with a strong adhesive.
- Do not reuse moulding.



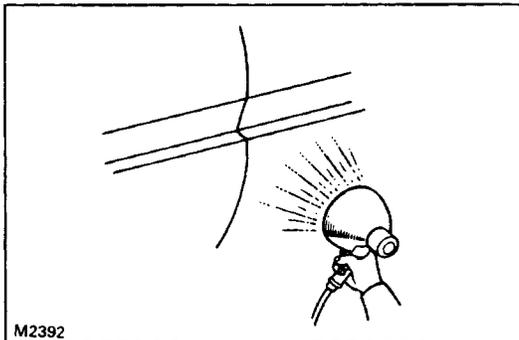
M2390

INSTALLATION OF OUTSIDE MOULDING

(See page [BO-25](#))

1. CLEAN MOULDING MOUNTING SURFACE

Wipe off stains with cleaner.

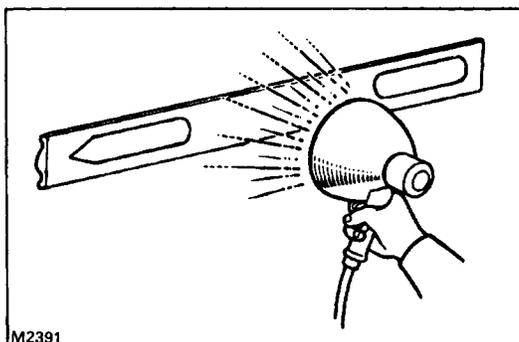


M2392

2. HEAT BODY MOUNTING SURFACE

Using a heat light, heat the body mounting surface to 30 – 50°C (86 – 122°F).

NOTICE: When the moulding is installed, the temperature of the mounting surface should be 20°C (68°F) or higher.



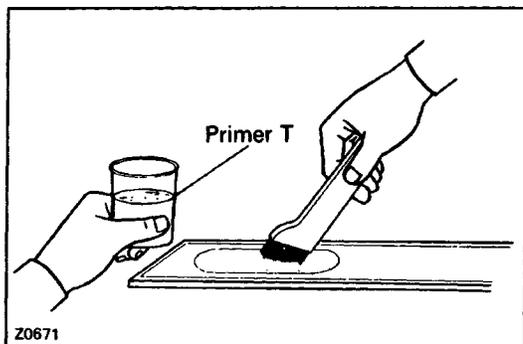
M2391

3. HEAT MOULDING

Using a heat light, heat the moulding to 30 – 60°C (86 – 140°F).

NOTICE: Do not heat moulding excessively.

The temperature should not be higher than 80°C (176°F).

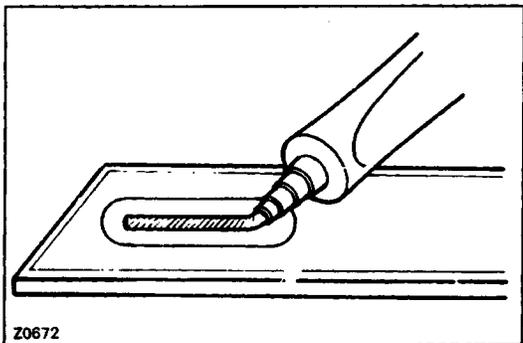


4. COAT MOULDING WITH PRIMER "T"

Using a brush, coat both of the punched out ends of the moulding with Primer T.

NOTICE:

- Let the Primer T dry for 30 seconds or more.
- Do not touch the Primer T coating.



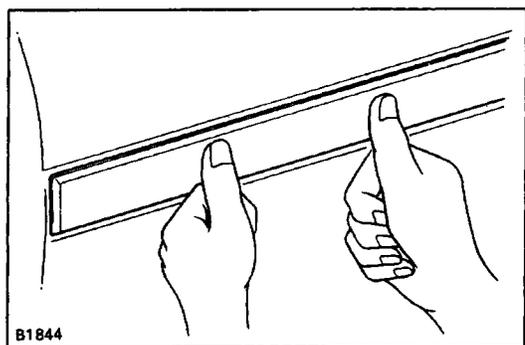
5. APPLY ADHESIVE TO MOULDING

Apply adhesive to both punched out ends of the moulding.

NOTICE: Install the moulding within 7 minutes after applying the adhesive.

6. LIFT MOULDING RELEASE SHEET FROM FACE OF MOULDING

NOTICE: When the moulding release sheet is removed, be sure that no dirt or dust can get onto the uncoated area.



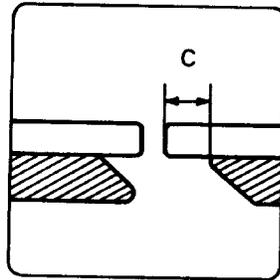
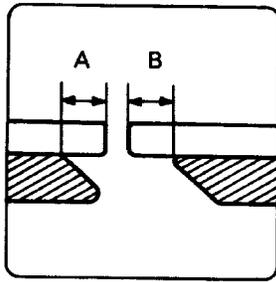
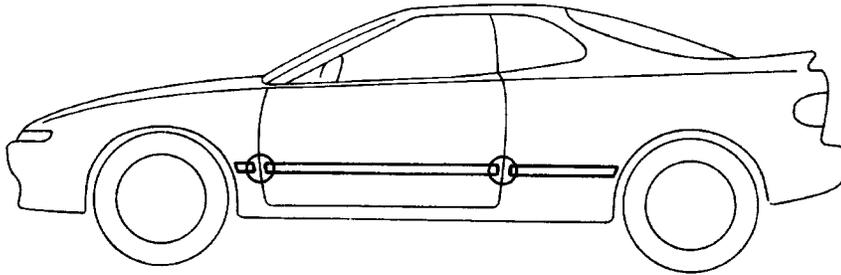
7. INSTALL MOULDING ALONG BODY PRESS LINE

HINT: Before installing the moulding, remove the backing paper on the edge of the moulding.

Align the bosses on the moulding with the body holes, and push the moulding to the body.

NOTICE:

- Be sure that the body and moulding are heated to the proper temperature.
- Do not depress the adhesive-coated parts excessively just hold them down with your thumb.
- Scrape off any overflowing adhesive with a plastic spatula and clean the surface with a dry rag.
- After installation, do not wash the vehicle for 24 hours.



- A : 1.2 mm (0.0472 in.)
- B : 1.6 mm (0.0630 in.)
- C : 1.8 mm (0.0709 in.)