

## PRECAUTIONS

When working with FIPG material, you must observe the following.

- Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surfaces.
- Thoroughly clean all components to remove all the loose material.
- Clean both sealing surfaces with a non-residue solvent.
- Apply the seal packing in approx. 1 mm (0.04 in.) bead along the sealing surface.
- Parts must be assembled within 10 minutes of application. Otherwise, the packing (FIPG) material must be removed and reapplied.

## TROUBLESHOOTING

Problem	Possible cause	Remedy	Page
Noise	Transmission or differential faulty  Wrong oil grade Oil level low	Disassemble and inspect transmission or differential Replace oil Add oil	<a href="#">MT-12</a>
Oil leakage	Oil level too high Oil seal, O-ring or gasket worn or damaged	Drain oil Replace oil seal, O-ring or gasket	<a href="#">MT-12</a> <a href="#">SA-21</a>
Hard to shift or will not shift	Control cable faulty Transmission faulty	Replace control cable Disassemble and inspect transmission	<a href="#">MT-12</a>
Jump out of gear	Transmission faulty	Disassemble and inspect transmission	<a href="#">MT-12</a>