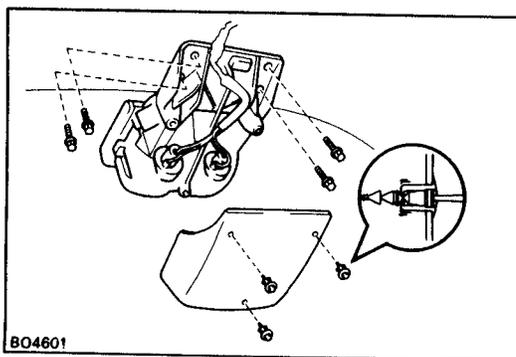
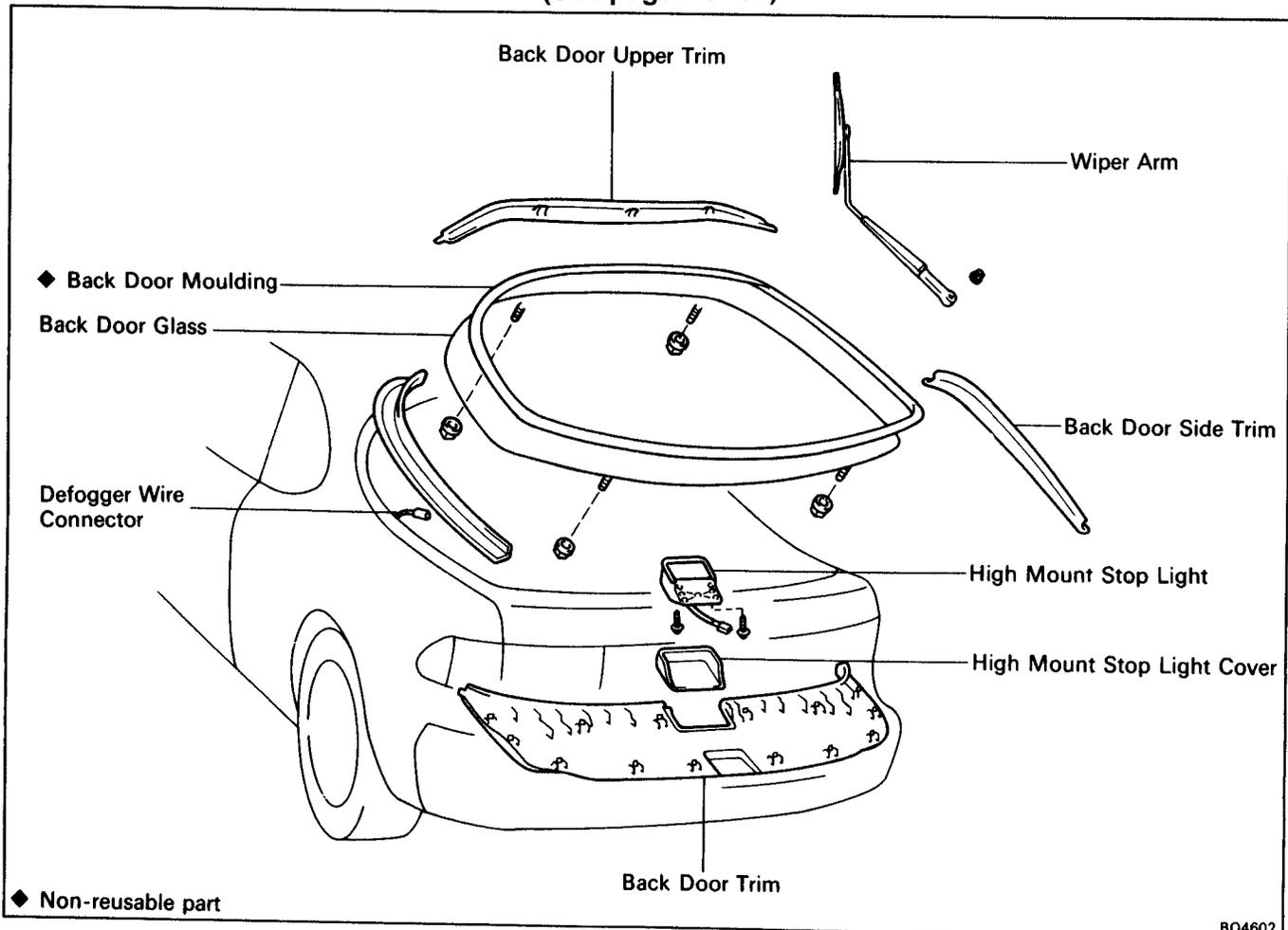


# BACK DOOR GLASS

## PREPARE ITEMS LISTED

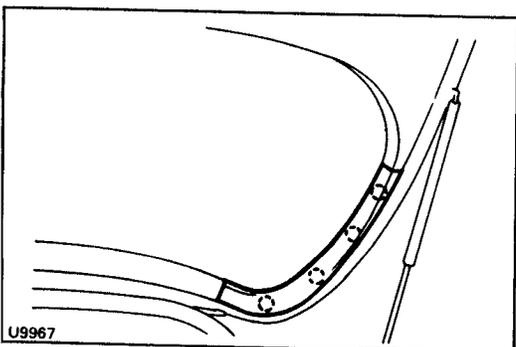
(See page [BO-32](#))



## REMOVAL OF BACK DOOR GLASS

1. REMOVE WIPER ARM
2. DISCONNECT DEFOGGER WIRE CONNECTORS
3. REMOVE HIGH MOUNT STOP LIGHT AND COVER

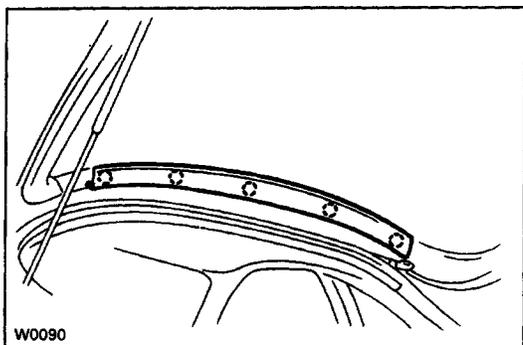
- (a) Using a screwdriver, remove the clips.
- (b) Remove four bolts and the light.
- (c) Disconnect the connector.



4. REMOVE BACK DOOR SIDE TRIM

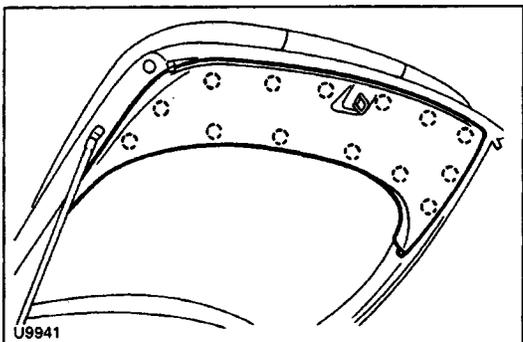
Using a screwdriver, pry loose the clips to remove the trim.

HINT: Tape the screwdriver tip before use.



### 5. REMOVE BACK DOOR UPPER TRIM

- (a) Remove two screws and two clips.
- (b) Using the screwdriver, pry loose the clips to remove the trim.

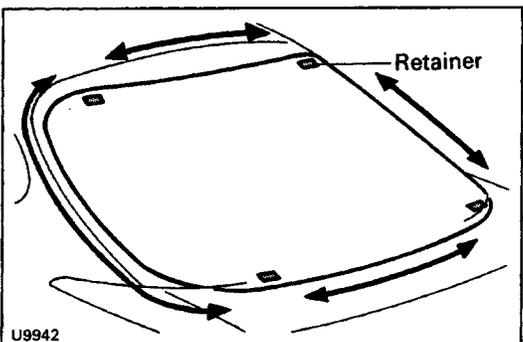


### 6. REMOVE BACK DOOR TRIM

Using the screwdriver, pry loose the clips to remove the trim.

### 7. REMOVE BACK DOOR MOULDING

(See page [BO-31](#))



### 8. REMOVE BACK DOOR GLASS

- (a) Remove four nuts.
- (b) Remove the glass in the same manner as the windshield glass.

**NOTICE:** Do not damage the retainers as shown with the piano wire.

## INSTALLATION OF BACK DOOR GLASS

(See page [BO-48](#))

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY (See step 1 on page [BO-34](#))
2. CLEAN REMOVED GLASS BEFORE INSTALLATION (See step 2 on page [BO-35](#))
3. POSITION GLASS (See step 3 on page [BO-35](#))
4. CLEAN CONTACT SURFACE OF GLASS (See step 4 on page [BO-35](#))
5. COAT CONTACT SURFACE OF BODY WITH PRIMER "M" (See step 6 on page [BO-35](#))
6. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G" (See step 7 on page [BO-36](#))
7. MIX ADHESIVE COATING (See step 8 on page [BO-36](#))
8. APPLY ADHESIVE (See step 9 on page [BO-36](#))
9. INSTALL GLASS (See step 10 on page [BO-36](#))

**HINT:** Align the bolts of retainer with the body holes, then install the glass with four nuts.

**10. INSTALL BACK DOOR MOULDING****(See page [BO-31](#))**

HINT: Before the glass adhesive is hardened, install the moulding.

**11. INSPECT FOR LEAKS AND REPAIR****(See step 11 on page [BO-37](#))****12. INSTALL FOLLOWING PARTS:**

- (a) Back door trim
- (b) Back door upper trim
- (c) Back door side trim
- (d) High mount stop light and cover
- (e) Wiper arm

**13. CONNECT DEFOGGER WIRE CONNECTORS**