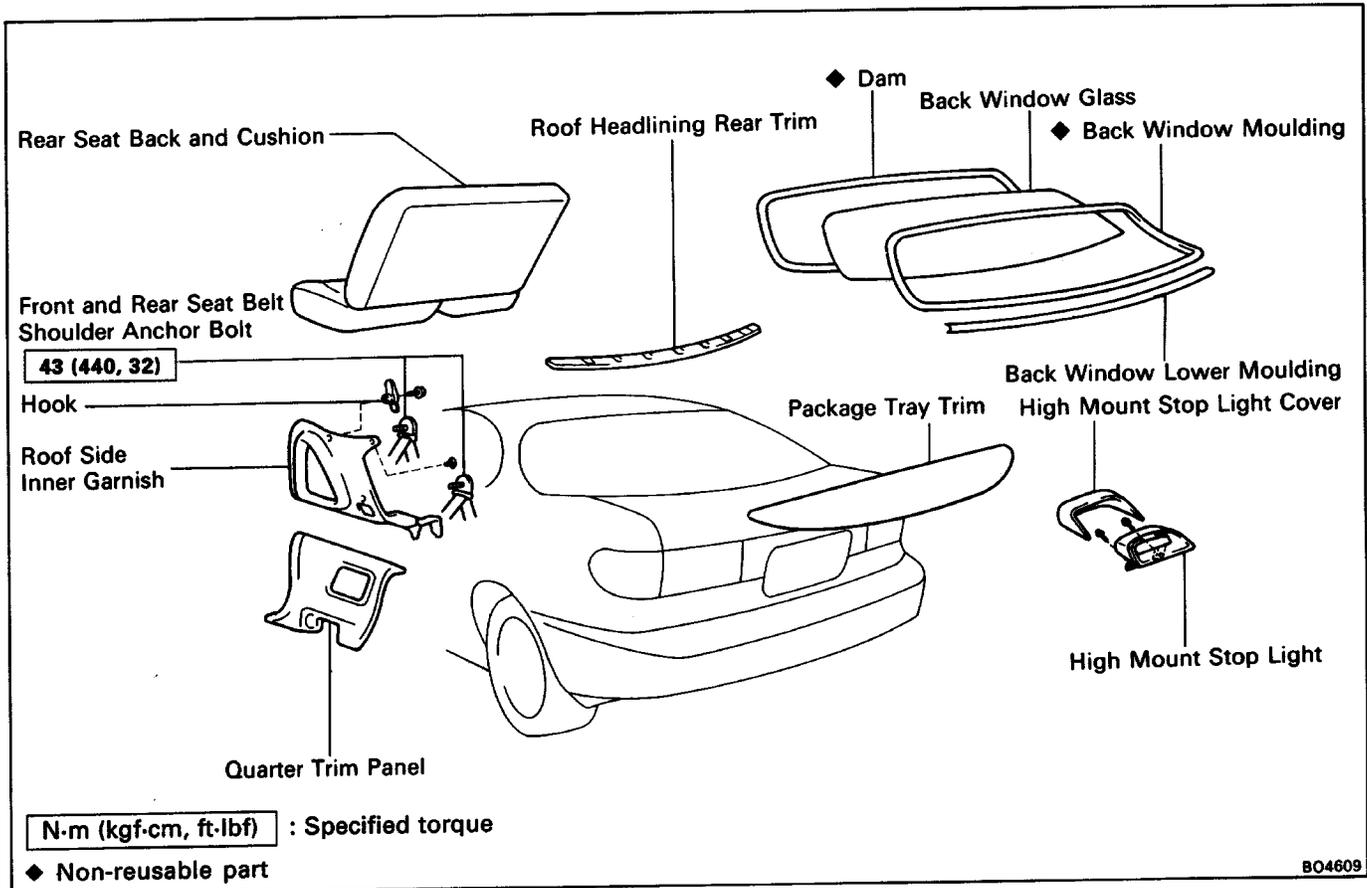


BACK WINDOW GLASS PREPARE ITEMS LISTED

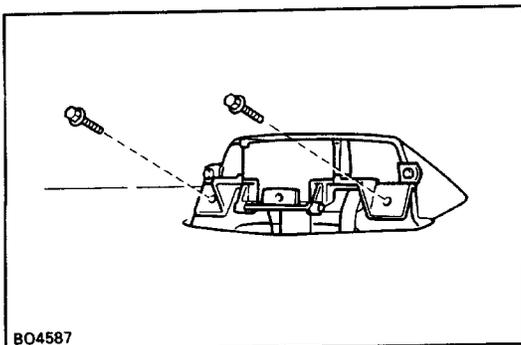
(See page BO-31)

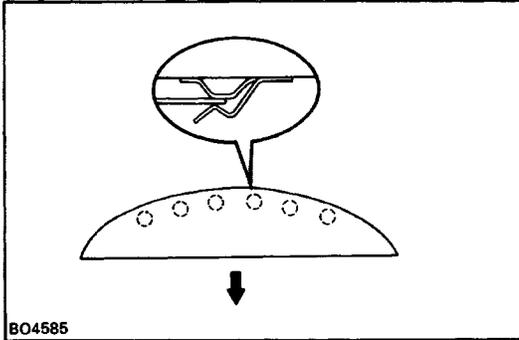
COMPONENTS



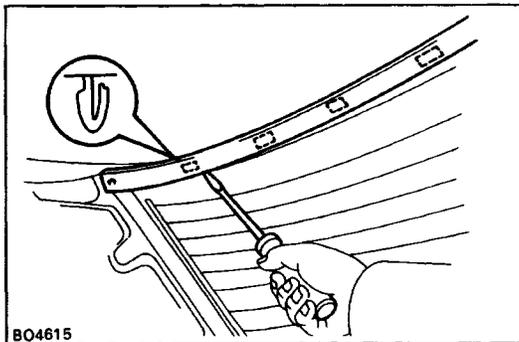
REMOVAL OF BACK WINDOW GLASS

1. REMOVE FOLLOWING PARTS:
 - (a) Rear seat cushion and back (See page BO-66)
 - (b) Quarter trim panel (See step 3 on page BO-42)
 - (c) Front and rear shoulder belt anchor bolts and guides.
 - (d) Roof side inner garnish (See step 6 on page BO-43)
2. DISCONNECT DEFOGGER WIRE CONNECTORS
3. REMOVE HIGH MOUNT STOP LIGHT AND COVER
 - (a) Pry loose the cover with your hand.
 - (b) Remove two bolts and the light.
 - (c) Disconnect the connector.



**4. REMOVE PACKAGE TRAY TRIM**

Pull the trim forward to remove it.

**5. REMOVE ROOF HEADLINING REAR TRIM**

Using a screwdriver, pry loose the clips to remove the trim.

HINT: Tape the screwdriver tip before use.

6. REMOVE BACK WINDOW MOULDINGS
(See steps 1 to 2 on pages BO-29 to 30)**7. REMOVE BACK WINDOW GLASS**

Remove the glass in the same manner as windshield.
(See step 7 on page BO-34)

INSTALLATION OF BACK WINDOW GLASS

(See page BO-45)

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

(See step 1 on page BO-34)

2. CLEAN REMOVED GLASS BEFORE INSTALLATION

(See step 2 on page BO-35)

3. POSITION GLASS

(See step 3 on page BO-35)

4. CLEAN CONTACT SURFACE OF GLASS

(See step 4 on page BO-35)

5. INSTALL DAM

Install the dam with double-sided tape as shown in the drawing.

NOTICE: Do not touch the glass face after cleaning it.

6. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

(See step 6 on page BO-35)

7. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

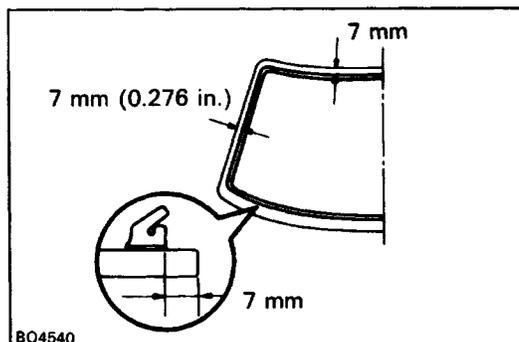
(See step 7 on page BO-36)

8. MIX ADHESIVE COATING

(See step 8 on page BO-36)

9. APPLY ADHESIVE

(See step 9 on page BO-36)



10. INSTALL GLASS

(See step 10 on page [BO-36](#))

11. INSTALL BACK WINDOW MOULDINGS

(See steps 1 to 2 on page [BO-30](#))

HINT: Before the glass adhesive is hardened, install the moulding.

12. INSPECT FOR LEAKS AND REPAIR

(See step 11 on page [BO-37](#))

13. INSTALL FOLLOWING PARTS:

- (a) Roof headlining rear trim
- (b) Package tray trim
- (c) High mount stop light and cover
- (d) Roof side inner garnish
- (e) Front and rear seat belt shoulder anchor bolt

Torque: 43 N-m (440 kgf-cm, 32 ft-lbf)

- (f) Quarter trim panel
- (g) Rear seat back and cushion

(See page [BO-66](#))