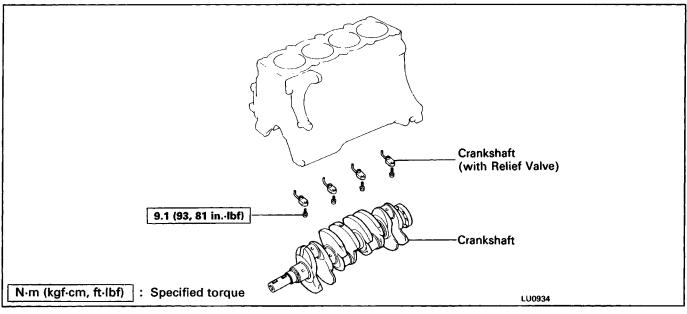
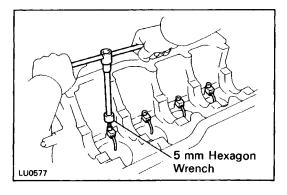
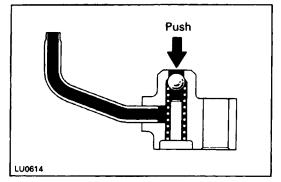
## OIL NOZZLES (3S–GTE) COMPONENTS



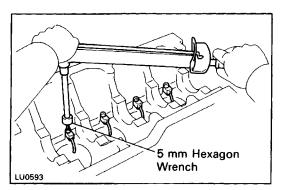


## REMOVAL OF OIL NOZZLES

```
1. REMOVE CRANKSHAFT (See pages EM-224 to 239)
2. REMOVE OIL NOZZLES (WITH RELIEF VALVES)
Using a 5 mm hexagon wrench, remove the bolt and oil
nozzle. Remove the four oil nozzles.
```



## INSPECTION OF OIL NOZZLES INSPECT RELIEF VALVES (OIL NOZZLES) Push the valve with a wooden stick to check if it is stuck. If stuck, replace the relief valve.



## INSTALLATION OF OIL NOZZLES

**1. INSTALL OIL NOZZLES (WITH RELIEF VALVES)** Using a 5 mm hexagon wrench, install the oil nozzle with the bolt. Install the four oil nozzles.

Torque: 9.1 N–m (93 kgf–cm, 81 in.–Ibf)

2. REMOVE CRANKSHAFT (See pages EM-253 to 267)